

### **Hardware:**

\*Note: Some hardware can be located in box 1 and some in box 2.\*

2" U-bolts (2X) Carriage bolts 20mm Long (24X) M8 Flang Nuts (28X)



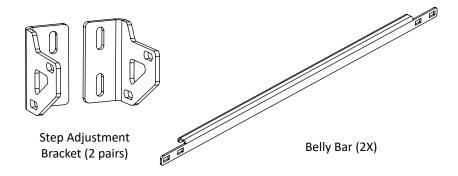


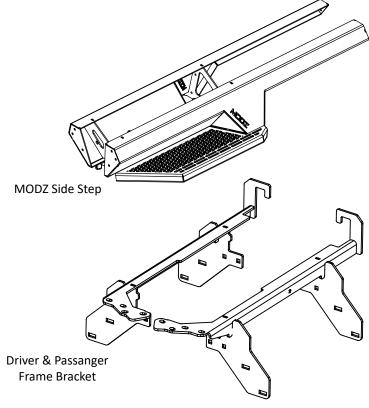


# **Tools:**

- 3/8" Ratchet or Impact Driver
- 8mm Wrench (To customize MODZ plate)
- Torque Wrench (recommended)
- Cutters for Zip Ties
- 13mm Long Socket
- Bubble Level
- Jack Stands
- Floor Jack
- Zip Ties

## **Components:**





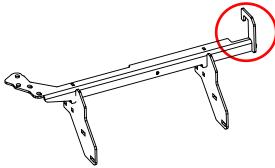
### **STEP 1:**

- \*Note: Frame Brackets are Labeled with a "D" for driver and "P" for passenger.\*
  - Hange the U-bolts on the front of the frame. (between the pedal box and the front tire. See picture below.



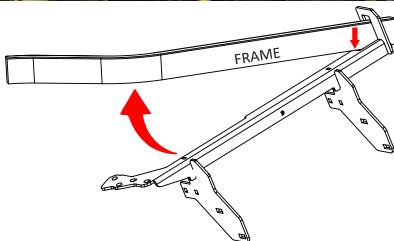
### **STEP 2:**

• Starting with the driver side frame bracket, locate the hook on the rear of the bracket. See the picture below. (see image below)



• Under the driver side of the cart, locate the opening between the end of the floorboard and the battery tray. (see image below)





 Rotating the frame bracket counter-clockwise. Hang the rear flange on the cart frame.

- With the rear of the frame bracket hooked on the cart frame. Rotate the front of the frame bracket up towards the frame. Lining the bolt holes to the U-bolts placed in step 1.
- Add washers and nuts to U-bolts.

\*Note: Snug hardware but do not torque down.\*

#### **STEP 3:**

• On the passanger side frame there is a bundle of wires zip tied to the frame.Remove zip ties and temporarily move wires out of the way. (see image below)

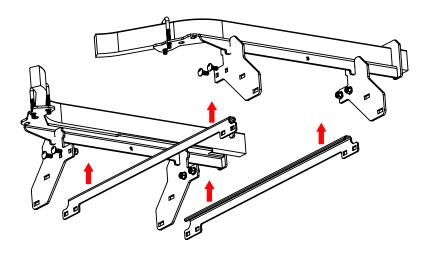


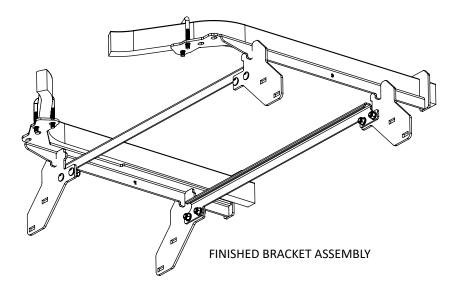
#### **STEP 4:**

• Repeat steps 1&2 for the passenger side frame bracket.

#### **STEP 5:**

- With both driver and passenger side frame brackets in place, attach the front and rear belly bar to the uprights using (8) 20mm carriage bolts and nuts.
- Face Belly Bar U-channel down.
- \*Note: Snug hardware but do not fully torque down.\*

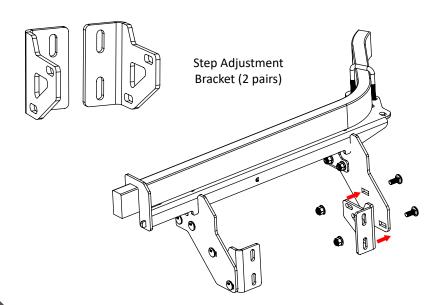




### **SIDE STEP INSTALL**

# **STEP 6:**

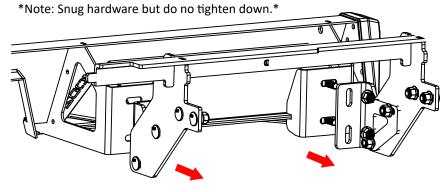
- Attach Step Adjustment Bracket to the upright that are welded to the Frame Bracket Assembly.
- \*Note: Attach the bracket on the inside of the upright as shown.\*



## **STEP 7:**

\*Note: Leave nuts loose\*

• Attach Sidesteps to the Step Adjustment Bracket using (4) of the provided carriage bolts & flang nuts.



### **STEP 8:**

- With both Sidesteps installed and loose. Position sidestep in desired location.
- Use a bubble level to insure the step is level to the cart body
- Once steps are in desired location Torque all remaning bolts to (30 ft-lb)
- Replace zip ties removed in step 3.

### **STEP 9:**

• Torque all installed hardware to (30 ft- lb). **DO NOT OVER TIGHTEN**